

Date: Thursday, 3/2/2006 3:08:39 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : KEY CHAIN (350)
Job Number : 26045	
Estimate Number : 11794	
P.O. Number : N/A	Part Number : D2505350
This Issue : 3/2/2006 S.O. No. : N/A	Drawing Number : D2505 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>See comment below</u>	Due Date : 3/9/2006 Qty: 25 Um: Each
Checked & Approved By : <u>JL 06.03.02</u>	
Comment : Est. B 00.08.24 Re-format EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0750X00125	6061-T6 Bar .75" x .125"
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Comment: Qty.: 0.3063 f(s)/Unit Total: 7.6571 f(s)
 6061-T6 Bar .75" x .125"
 Material: 6061-T6 bar 3/4" x 0.125" thick
 Batch: M17400

(25)

JL 06.03.19

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut blanks 3.500" long

JL 06.03.19 (25)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 Machine as per folio 2505-A & 2505-B (350 aircraft)
 Deburr

(25)

JL 06.03.20

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JL 06.03.20 (25)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

PC 4/3/21 (25)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DP Date: 06/02/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/2/2006 3:08:40 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: KEY CHAIN (350)

Job Number: 26045

Part Number: D2505350

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

19 06/03/20 25

Job Completion



U 06.03.22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries



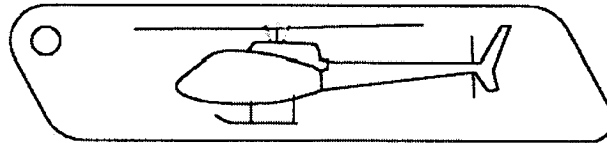
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K HAND	K HAND	DRAWING NO.	REV. A
CHECKED <i>BG</i>	APPROVED	D2505	SHEET 1 OF 2
DATE	TITLE		SCALE
95:11:07	DART KEYCHAIN		1:1



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WORK ORDER
NO. 26045



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CHECKED <i>[Signature]</i>	APPROVED	D2505	SHEET 2 OF 2
DATE	TITLE		SCALE
95:11:07	DART KEYCHAIN		1:1



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